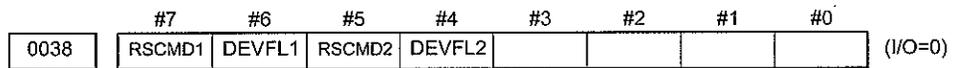


Set value	Baud rate
1	50
2	100
3	110
4	150
5	200
6	300
7	600
8	1200
9	2400
10	4800
11	9600



**RSCMD1, DEVFL1** I/O unit on channel 1 of reader/punch interface

**RSCMD2, DEVFL2** I/O unit on channel 2 of reader/punch interface

RSCMD1 (RSCMD2)	DEVFL1 (DEVFL2)	I/O unit to be used
0	0	"Bubble Cassette"
0	1	"Floppy Cassete"
1	0	FANUC PPR, RS232C
1	1	New interface

## (2) Parameters related to the reader/punch interface/remote buffers (1/1)

No.	Symbol	Description
0002#0 0012#0 0050#0 0051#0	STP2	(I/O=0) The number of stop bits is 1/2. (I/O=1) (I/O=2) (I/O=3)
0002#2 0012#2	ASR33	(I/O=0) FANUC PPR, etc./20-mA current interface (I/O=1)
0002#3 0012#3 0050#3 0051#3	RSASCI	(I/O=0) ISO or EIA/ASCII is used as the input code. (I/O=1) (I/O=2) (I/O=3)
0002#7 0012#7 0050#7 0051#7	NFED	(I/O=0) Line feed codes are output/not output before and after data output. (I/O=1) (I/O=2) (I/O=3)
0015#5	PRWD	The rewind signal is not output/is output to a portable tape reader.
0015#6	REP	If the same program number is already contained in memory when programs are registered via the reader/punch interface, an alarm is issued/the program is replaced.
0018#6	TVC	In a program comment, a TV check is performed/is not performed.
0038#1, #2 0038#4, #5 0038#6, #7	***, ***	(I/O=3) Input/output unit setting (I/O=2) (I/O=0,1)
0051#1	PARTY	(I/O=3) A parity bit is not provided/is provided.
0051#2	SYNAK	When protocol B is used, SYN and NAK code output control is not exercised/exercised.
0051#4	NCKCD	With the remote buffer interface, the CD (signal quality detection) state is monitored/not monitored.
0051#5	ECKL	An internal/external clock is used for the remote buffer baud rate clock.
0055#0	ASCII	ISO/ASCII code is used for communication of all data except NC data.
0055#1	ETX	The end code is CR/ETX.
0055#2	PROTCA	Communication protocol B/A is used.
0055#3	RS42	The remote buffer interface is RS-232-C/RS-422.
0055#7	RMSTS	When protocol A is used with the remote buffer interface, remote buffer state data in an SAT message is always sent back with no specification (=0)/a switching request in a SET message from the host is sent back unconditionally.
0070#7	ICR	In output using ISO code, the EOB code consists of an LF, CR, and CR/LF.
0075#7	IONUL	When a null character is included in EIA code being read, an alarm is not issued/is issued.
0076#5	PRWD	When reader/punch interface 2 is used, rewind is not performed/is performed.
0391#6	RS23BN	When the RS-232-C interface is used, the DC code is used/not used.
0399#6	FEDNUL	For feed operation in a significant information section, space/null characters are used.
0250	-----	(I/O=2) Baud rate
0251	-----	(I/O=3)
0552	-----	(I/O=0)
0553	-----	(I/O=1)